

# **APPLICATION NOTE**

**AN0103** 

## Modbus modules: implementation info

Rev. 1.0 05/2012

### **Relevant for:**

This application note applies to modules which supports Modbus RTU protocol, and describes how the address and baud rate can be changed via Modbus.

#### Introduction:

This application note provides support in setting slave address and baud rate individually. Furthermore it shows the data encoding of floating point values and which Modbus function codes are supported by the module.

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## 1 Data encoding of float values

The Modbus standard doesn't define a fixed word order for communicating greater 16 bit values like floating point values (32 Bit).

#### **1.1 IEEE 754 format**

The IEEE standard defines the usual description of floating point values:

SEEEEEE	SEEEEEE I EMMMMMM		MMMMMMM	
Byte 1	Byte 2	Byte 3	Byte 4	

S- Sign

E- Exponent

M- 23 Bit Mantissa

#### 1.2 Modbus floating point format

The module uses the modbus floating point format. This means that the byte pairs 1, 2 and 3, 4 are inverted.

Modbus-protocol-address x

Modbus-protocol-address x+1

MMMMMMM	MMMMMMM MMMMMMMM		EMMMMMMM	
Byte 3	Byte 4	Byte 1	Byte 2	

## 2 Supported function codes

Following function codes can be supported by modules:

- 0x04 Read Input Registers
- 0x03 Read Holding Registers
- 0x06 Write Single Register

The measurement values can be read by way of 0x03 and 0x04 codes. The register numbers of values are listened in the product datasheet.

## 3 Setting a new Slave ID

If the module supports changing the slave id via Modbus protocol, the new Slave ID can be set via 0x06 function code and in the range of 1 to 247.

Address	Function	Register address		Register Value		CRC	CRC
	code	HB	LB	HB	LB		
XX	06	00	00	00	YY	CC	CC

XX...current address

YY...new address(1-247)

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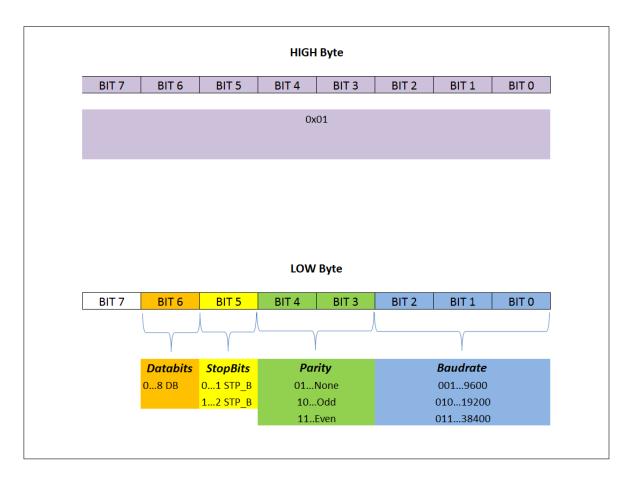


## 4 Changing the baud rate

The baud rate, parity and stop bit can also be changed via the 0x06 function code. Supported baud rates are for example:

- 9600
- 19200
- 38400

Address	Function	Register address		Register Value		CRC	CRC
	code	HB	LB	HB	LB		
XX	06	00	01	01	YY	CC	CC



Register value for changing communication settings.

The register of slave id and baud rate can't be read by any function code!

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